A pull-out poster guide to **LIFT TRUCK MISTAKES**

Brought to you by Cat® Lift Trucks.

### Overturning
Don’t carry loads at dangerous heights while on the move. Remember: always keep your load low when travelling at faster speeds.

### Spilling Loads
Be careful when going down steep inclines with unusual loads.

### Driving Too Fast
Driving too fast can cause potential dangers for pedestrians and bystanders.

### Overtaking
Be careful when going down steep inclines with unusual loads. Driving too fast can cause potential dangers for pedestrians and bystanders.

### Slow Down and always use your horn to notify people you are coming.
Always travel backwards down a steep incline and make sure your load is secure.

### Overrunning Lift Trucks
Not following the correct parking procedures could cause your truck to get away from you.

### Cabin Safety
Not being aware of your arms and legs when driving could result in serious injury.
Always keep your limbs inside of the truck while moving.

### Avoid Lift Truck Disasters
Follow the safety rules.

- Never operate a truck unless you are trained to do so.
- Always operate within the rated capacity of the truck.
- Slow down and sound the horn at all cross aisles and doorways.
- Check the truck at the start of the shift for any defects or conditions that could impact its safety. Do not operate a truck that doesn’t pass the inspection.
- Always act in accordance with applicable safety regulations and truck manual.

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